# **Power Plant – Relay Replacement Design**

# Introduction

# Design Requirements

There are three main parts to this project.

- 1) Relay replacement design, which includes all required schematics and wiring diagrams.
- 2) Arc flash calculations and analysis for the existing metal clad switch gear.
- 3) Engineering solutions to operate the switch gear safely.

Intended users are power plant operators and relay technicians and the information is intended for future operational use.

## **Functional and Non-functional Requirements**

NOTE: Due to this project being a design without implementation, there are no functional or non-functional requirements. The functionality and relay setting will be tested at installation and is out of the scope for this project.

Project deliverables will be considered functional requirements

# **Relay Replacement**

- For construction package
- Project paper work

## Safe Operation of Metal Clad Switchgear

 Identify two possible engineering solutions

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# System Level Design

# **Relay Replacement**

- •Relay replacements on 4 sets of metal clad switchgear on panel units 6,7,8, and 9.
- •Relays will be replaced with SEL 351 relays.

# **Arc Flash Calculation Follow**

•OSHA 29 CFR 1910.269 standard •CIPCO standards •MAD- Minimum Approach Distance

## Safe Operation of Metal Clad Switchgear

•Two engineered safety solutions to operate existing switchgear • Follow compliance and CIPCO standards

- Bill of material
- Construction drawings
- Cost estimates
- Relay functions

# Arc Flash

- Calculation per OSHA standards
- Calculation analysis
- Compliance regulations

# **Operating environment**

- Evaluation of solutions
- Compliance regulation
- Bill of material
- Cost estimates
- Operation guides

**Excluded from this Project**  Design simulation and testing •Relay settings and testing

The operating environment will be considered for each part of the project due to the harsh power plant environment. The environment can have large temperature changes along with dust, vibration, audio and electrical noise. These, among other operating constraints, will be considered during the design of this project.

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# **Technical Details** Standards Followed

•OSHA •NERC

•CIPCO

Equipment •SEL 351-Microprocesser Relay •SEL 2800-Fiberoptic Modem

• ABB Test Switch-Panel Test Switch

# Design Approach

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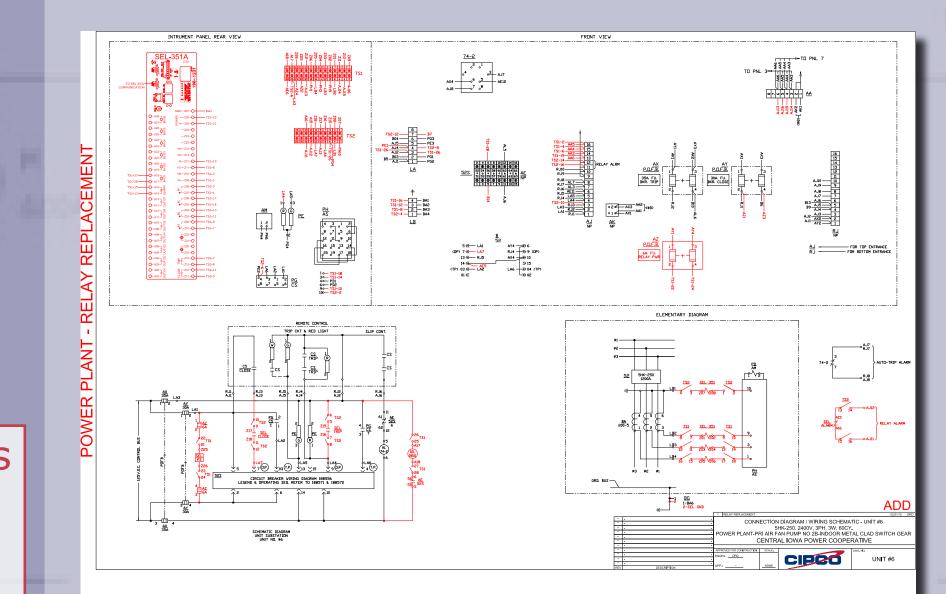


## **Arc Flash Calculation**

- Phase to Phase
- Phase to Ground
- $\bullet MAD = M + D$ 
  - = 0.02 + 0.61
  - = 0.63 m (2.07 ft)

**Design Diagrams and Schematics** One Line Diagram Elementary/Current Schematic Control Schematic

Review



### Concept Sketch - Panel Wiring

## **Design Block Diagram**

This is a representation of the design process. The relay replacement design has been broken down into several parts to help keep organized and to produce a high quality product. Each step has a review process with the Project Sponsor or senior engineer.

### Metal Clad Switchgear

After assessment of project results, a remote control option was chosen over a timed control switch.

# The key component of this project is SAFETY for people and equipment

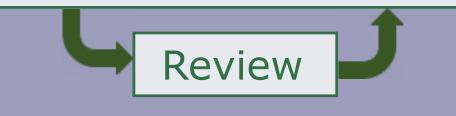
- The new relay equipment protects the heavy motors and fans by operating the switchgear under fault conditions
- The SEL relay will be used to remotely operate the switchgear keeping people out of harms way
- Arc Flash calculations help identify hazards and to help keep people out of the hazardous areas

Panel Wiring Communication Wiring

**Design Wiring** 

Review

Complete For Construction Design Package Finalize Design Finalize AutoCAD Drawings





Future State

Project #: Dec15-22

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